

**Work Order ID 109821****\*109821\***

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December-03-13 7:32:31 AM

Item ID: D3265-1

Accept

**\*N900040100\***

Setup Start

**\*NS1\***

Revision ID:

Stop

**\*NS2\***

Item Name: Rib

Start Date: 12/03/13 Start Qty: 3.00

**\*3\***

Cust Item ID:

Required Date: 12/04/13 Req'd Qty: 3.00

**\*3\***

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

**\*NR1\***

QC:

Date:

SPC (Y/N):

Date:

Stop

**\*NR2\***

| Sequence ID/<br>Work Center ID | Operation<br>Description | Set Up/<br>Run Hours | Tool ID | Tool # | Plan<br>Code | Accept<br>Qty | Reject<br>Qty | Reject<br>Number | Insp.<br>Stamp |
|--------------------------------|--------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|
|--------------------------------|--------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|

| Draw Nbr | Revision Nbr |
|----------|--------------|
| D3265    | E            |

|     |           |      |    |     |          |
|-----|-----------|------|----|-----|----------|
| 100 | Large Fab | 0.00 | 4X | DAS | 13-12-03 |
|-----|-----------|------|----|-----|----------|

|              |      |      |    |      |
|--------------|------|------|----|------|
| <b>*100*</b> | Memo | 0.00 | 43 | 9-89 |
|--------------|------|------|----|------|

|           |   |      |    |      |
|-----------|---|------|----|------|
| Large Fab | 1- cut D3265-1 rib as per dwg<br>2- remove identification markings<br>3- deburr | 0.00 | 24 | 9-89 |
|-----------|---|------|----|------|

|     |   |      |          |
|-----|---|------|----------|
| 110 | QC5- Inspect part completeness to step on W/O | 0.00 | 13-12-02 |
|-----|---|------|----------|

|              |      |      |  |  |
|--------------|------|------|--|--|
| <b>*110*</b> | Memo | 0.00 |  |  |
|--------------|------|------|--|--|

|    |  |  |  |  |
|----|--|--|--|--|
| QC |  |  |  |  |
|----|--|--|--|--|

|                 |  |  |  |  |
|-----------------|--|--|--|--|
| Quality Control |  |  |  |  |
|-----------------|--|--|--|--|

|     |  |      |    |      |
|-----|--|------|----|------|
| 120 | Identify as per dwg & Stock Location: <u>WA004</u> | 0.00 | 24 | 9-89 |
|-----|--|------|----|------|

|              |      |      |    |      |
|--------------|------|------|----|------|
| <b>*120*</b> | Memo | 0.00 | 43 | 9-89 |
|--------------|------|------|----|------|

|           |  |  |  |  |
|-----------|--|--|--|--|
| Packaging |  |  |  |  |
|-----------|--|--|--|--|

|           |  |  |  |  |
|-----------|--|--|--|--|
| Packaging |  |  |  |  |
|-----------|--|--|--|--|

Work Order ID 109821

\*109821\*

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December-03-13 7:32:31 AM

Item ID: D3265-1 Accept \*N900040100\* Setup Start \*NS1\*

Revision ID: Stop \*NS2\*

Item Name: Rib

Start Date: 12/03/13 Start Qty: 3.00 \*3\*

Cust Item ID:

Required Date: 12/04/13 Req'd Qty: 3.00 \*3\*

Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_ Run Start \*NR1\*

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_ Stop \*NR2\*

| Sequence ID/<br>Work Center ID | Operation<br>Description                    | Set Up/<br>Run Hours | Tool ID | Tool # | Plan<br>Code | Accept<br>Qty | Reject<br>Qty | Reject<br>Number | Insp.<br>Stamp |
|--------------------------------|---|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|
| 130<br><b>*130*</b><br>QC      | QC21- Final Inspection - Work Order Release | 0.00                 |         |        |              |               |               |                  | 13/12/11 JJ    |
| Quality Control                | Memo  | 0.00                 |         |        |              |               |               |                  | 13/12/10       |

**Picklist Print**

December-03-13 7:32:30 AM

Page 1

Work Order ID: 109821

Parent Item: D3265-1

Parent Item Name: Rib

Start Date: 12/03/13

Required Date: 12/04/13

Start Qty: 3.00

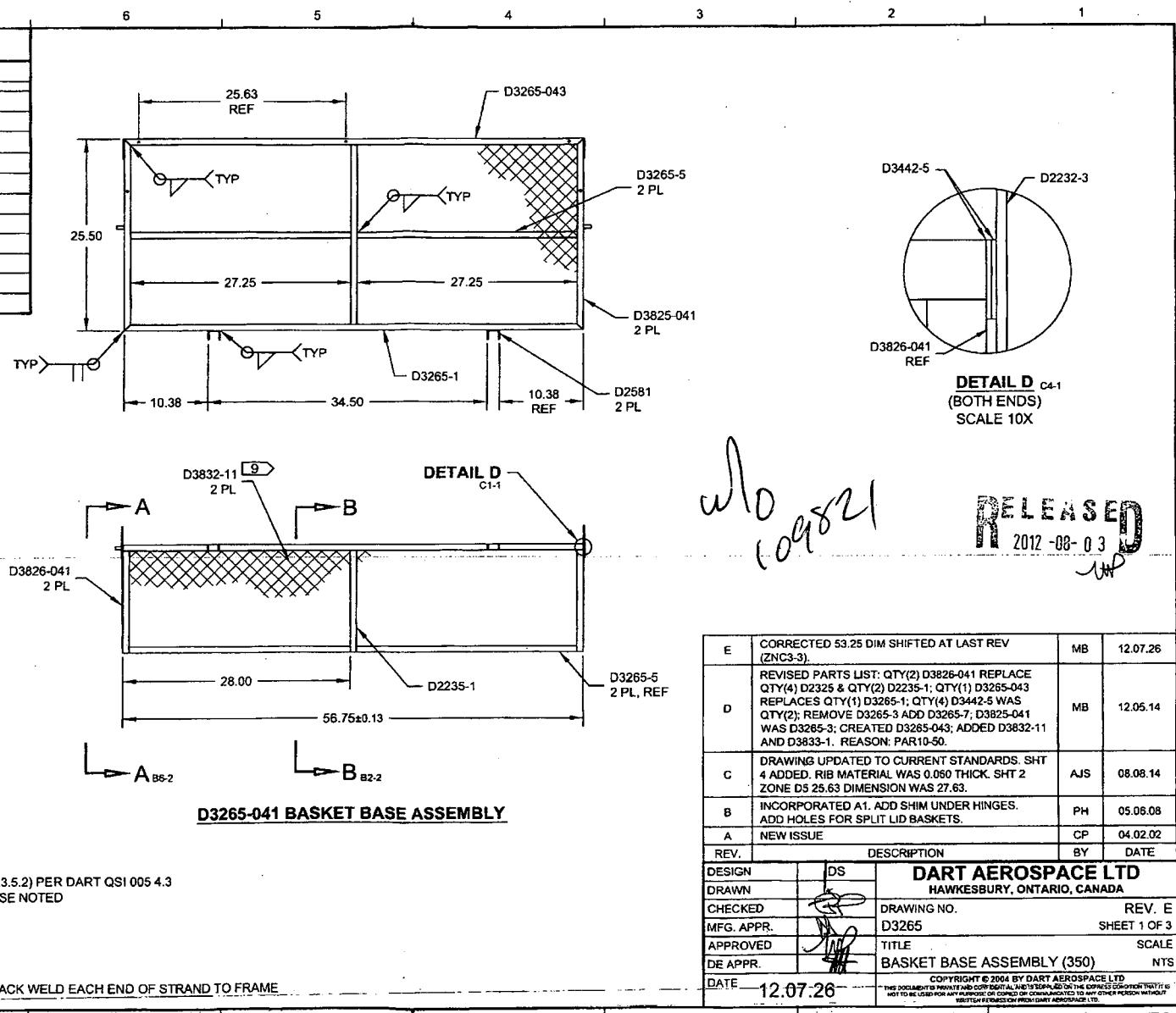
Required Qty: 3.00

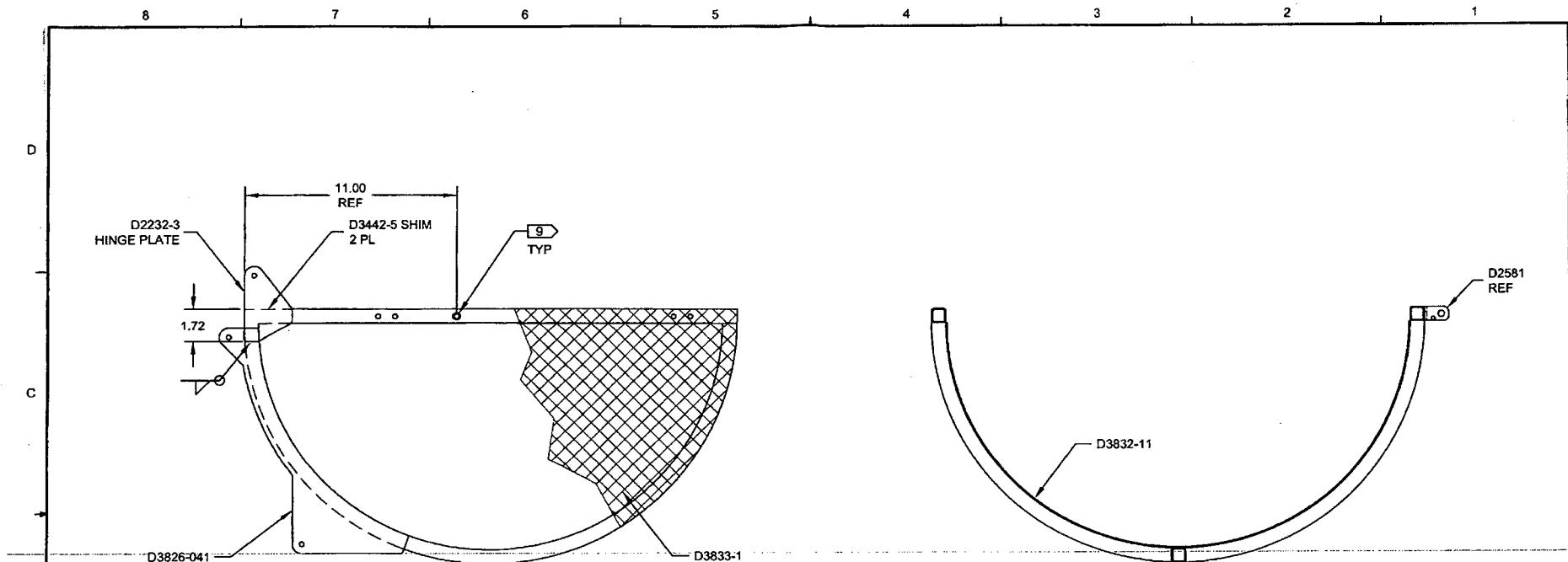
Comments: IPP REV:A 12.07.26 AS PER DWG REV.D DD VERF:EC

| Component Item ID/<br>Item Name               | Item ID | Replacement Item ID | Mfg/<br>Purch | Bin Item | Primary Location | Last Location | Route Seq ID | Unit of Measure | Qty on Hand | Qty per Kit | Total Qty | Qty Issued | Date Issued      | Status |
|---|---------|---------------------|---------------|----------|------------------|---------------|--------------|-----------------|-------------|-------------|-----------|------------|------------------|--------|
| M304TS0.750W.065<br>304 SQ Tube .75x.75x.065W |         | Purchased           | No            |          |                  |               | 100          | f               | 1,762.5318  | 4.729       | 15        | 43         | 13-12-10<br>9-89 | DAS    |

| Location       | Loc Qty     | Loc Code      |
|----------------|-------------|---------------|
| WA004          | 1762.531757 |               |
| 123303         | 0.0000474   |               |
| 125513         | 864.9375    |               |
| m126538        | 435.9375    |               |
| <b>m126922</b> | 461.65671   | <b>19 Oct</b> |

| QTY | PART NUMBER | DESCRIPTION         |
|-----|-------------|---------------------|
| X   | D3265-041   | BASKET BASE ASSY    |
| 2   | D2232-3     | HINGE PLATE         |
| 1   | D2235-1     | RIB                 |
| 2   | D2581       | MOUNTING BRACKET    |
| 1   | D3265-1     | RIB                 |
| 1   | D3265-043   | RIB ASSY            |
| 2   | D3265-5     | RIB                 |
| 4   | D3442-5     | SHIM                |
| 2   | D3825-041   | RIB/GUSSET ASSY     |
| 1   | D3832-11    | MESH (BASE, SM)     |
| 2   | D3833-1     | MESH, BASE END FACE |





**SECTION A-A** B6-1  
2 PL  
(BOTH END RIBS)

**SECTION B-B** B5-1  
2 PL  
(BOTH CENTER RIBS)

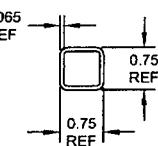
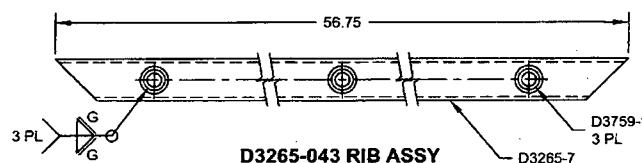
RELEASED  
2012-08-03  
[Signature]

**NOTES:**

- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: N/A
- 8) WELD PER DART QSI 004
- 9) TRIM EXPANDED METAL LOCALLY AS REQUIRED. TYP BOTH ENDS

|            |          |   |              |
|------------|----------|---|--------------|
| DESIGN     | DS       | DART AEROSPACE LTD  |              |
| DRAWN      |          | HAWKESBURY, ONTARIO, CANADA   |              |
| CHECKED    |          | DRAWING NO.   | REV. E       |
| MFG. APPR. |          | D3265   | SHEET 2 OF 3 |
| APPROVED   |          | TITLE   | SCALE        |
| DE APPR.   |          | BASKET BASE ASSEMBLY (350)  | NTS          |
| DATE       | 12.07.26 | COPYRIGHT © 2004 BY DART AEROSPACE LTD.<br>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS<br>NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT<br>WRITTEN PERMISSION FROM DART AEROSPACE LTD. |              |

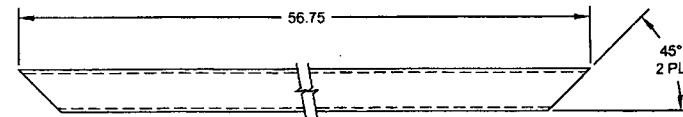
| QTY | PART NUMBER | DESCRIPTION |
|-----|-------------|-------------|
| X   | D3265-043   | RIB ASSY    |
| 1   | D3265-7     | RIB         |
| 3   | D3759-1     | BUSHING     |



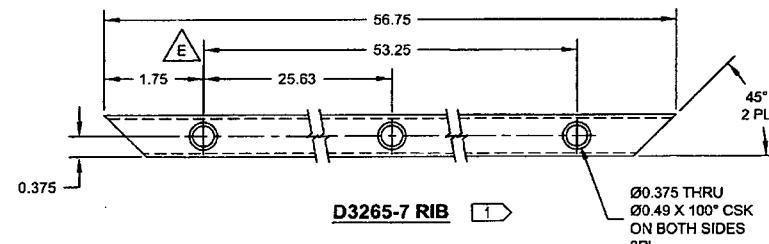
TYP SECTION

NOTES:

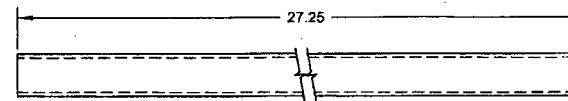
- 1) MATERIAL: AISI 304/316 SEAMLESS STAINLESS STEEL SQUARE TUBING  
PER ASTM A554/A269 MILL FINISH, 0.75 X 0.75 X 0.065 WALL  
REF. DART SPEC M304TS0.750W.065
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: N/A
- 8) WELDING: PER DART QSI 004



D3265-1 RIB 1



D3265-7 RIB 1



D3265-5 RIB 1

RELEASED  
2012-08-03  
W

| DESIGN     | DS | DART AEROSPACE LTD |   |
|------------|----|--------------------|---|
| DRAWN      | 1  | DRAWING NO.        | REV. E  |
| CHECKED    | 1  | D3265              | SHEET 3 OF 3  |
| MFG. APPR. | 1  | APPROVED           | TITLE   |
| DE APPR.   | 1  | 12.07.26           | SCALE<br>NTS<br>BASKET BASE ASSEMBLY (350)  |
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